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## **Product Overview**





Origin

**FINOR** was designed to encapsulate beauty with streamlined thinness and lightness.



#### PRODUCT OVERVIEW



#### **Design Story**

As work styles become diversified, workplaces are becoming freer and more casual. In addition, the traditional concept of fixed seating is disappearing and the functions required of swivel chairs for office use are changing as more and more companies adopt ABW (Activity Based Working). In recent years, chairs with extremely limited adjustment functions and enhanced design have appeared on the market, but many of them cannot be said to be comfortable when actually used at work. For this reason, Finora reconsidered what the next generation of office swivel chairs compatible with ABW should be, and aimed to achieve (1) high operability so that anyone can adjust them easily and intuitively, (2) future-forward styling that harmonizes with the latest office environments, and (3) customizability that adapts to casual spaces.

Finora's design concept is: 1) Precious: the pursuit of a sense of luxury, function and comfort with attention to detail 2) Pure: a beautiful, lean form 3) Personal: an ability to customize with a high level of individuality 4) Powerful: an expression of lightness while ensuring world-standard strength and durability. Each of these four keywords has universal value, and by realizing all of them, we can achieve both function and design suitable for the office of the future. New to Okamura is the "decoration panel" attached to the lower part of the backrest, which is available in three different finishes to enhance the sense of luxury. The custom panel can be paired with seats of different patterns and textures, allowing the user to enjoy customizing with originality.

The most distinctive feature in the styling is the beautiful arms extending from the backrest, which can move in four directions (height, back and forth, left and right, and rotation). By attaching the highly functional arms to the backrest instead of the under the seat, a light image has been achieved and the space under the elbows has been left free for more freedom when seated. To improve seating comfort, three different cushion densities are used for the cushion seat type, and for the seat mesh type, cushion material is inserted under the mesh at the front edge of the seat to reduce pressure on the back of the thighs. All operation levers are integrated under the seat, allowing adjustment from a natural posture while sitting. Instead of being fitted with the conventional dial type adjustment, the reclining tension can be adjusted instantly and easily using the Quick Slide lever. For the mesh, we have developed a new construction method that makes the elastic yarn less noticeable giving the mesh an improved transparency and tactile feel. Additionally, by embedding a resin bumper between the mesh and the frame, the mesh will not tear even if it collides with a desk.



#### Collaboration with Global Design Firm

The industrial design department of ITALDESIGN, a global design firm renowned for its stunning supercars. Finora marks our 6th collaboration with ITALDESIGN with other collaborations including flagship chairs Contessa and Sabrina. Nicola Guelfo, the chief designer of Finora wanted to combine all functions and styling into one sleek form. The flexible backrest of Finora flows down under the seat of the chair, creating a light, unified form. The mechanism and levers for adjustments such as seat height, reclining tension, and seat depth are all placed neatly under the seat. Beautiful from every angle, this chair draws its design inspiration from the automobile industry. Another unique design feature is the custom panel on the backrest frame. The panels are available in silver, black or white, all with a sleek gloss finish to smartly contrast with the matte backrest frame. The panels not only add an additional aspect of visual interest, but they increase the customizability of the chair too, so you can truly make it your own. This unique feature, which evokes images of sports cars, is something only ITALDESIGN could create.



Finora Chairs Sales Guide

PRODUCT OVERVIEW OKAMUra

## Design History with ITALDESIGN





Finora Chairs Sales Guide



#### **ITALDSIGN**

The Industrial Design Division of Italdesign, headquartered in Moncalieri, Torino – Italy, was established in 1981 and today is one of the most renowned and leading organizations in the industrial and transportation design fields on a worldwide level. Acclaimed for its proclivity in all-round functional design, Italdesign's projects range from automobiles to pieces of furniture, from tires to watches and home appliances.

A statement of style and identity.

Introducing Finora: dreamed by Italdesign, a company that excels in mastering the complexity of automotive design, and engineered by Okamura. Precision meets soul in graceful symmetries and clean contours, creating a chair that brings the beauty of lightness with full features for any workplace.

#### **OKAMURA**

X

### **ITALDESIGN**



#### Naming

The name of Finora is come from Italian word. The meaning in English is "Until Now". Okamura and Italdesign has been working from 2002. Finora is a latest task seating collaboration answer among us. Finora's name symbolizes the concept of the "uncompromised beauty of lightness"—by applying the design philosophy that is distinctive to the automotive industry, Finora provides the modern worker with a high level of functionality for the ultimate level in comfort in an office chair without sacrificing the esthetic design. Easily adaptable to a multitude of environments, Finora, including upholstery and frame color, can be customized to suit a variety of workplaces and work styles.









#### Differentiators

• Italian design and Japanese engineering
Finora, a chair easily adaptable to a multitude of environments in the modern workplace. Born from a
new collaboration between Okamura and ITALDESIGN, Finora has realized a futuristic and innovative
design, whilst providing the functionality and quality expected of an Okamura chair.



• The brief was to design a globally cherished chair with a sense of future

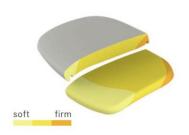


• Wide variation of spec and option Great color and spec choice. I can choose Mesh seat, and wide variation of Customize panel.





### Innovations of Design



Multiple Density Cushion



Seat Height & Depth Adjustment



Front Support Cushion for Mesh



Smart Adjustment



Flexible Frame



Ankle Tilt Reclining

## PRODUCT OVERVIEW



#### Finora at a Glance

Concept	Precious, Pure, Personal, Powerful  Task, Conference, Meeting etc. targeted to the mid price segment  GIUGIARO DESIGN	
Market Segment		
Designer		
Style Variations	Extra-High back (with headrest), High back, with armrest, w/o armrest	
Specification Overview	Tilt mechanism	Syncro-mating mechanism
	Base type	5-star base / Aluminum
	Body color	Black, White
	Back type	Mesh
	Seat type	Cushion / Multiple Density Cushion, Anti Snugging fabric
	Frame	Plastic / Black, White
	Decoration panel	Chrome plating/Black/White
Customization Options	Armrest	Without arms, 4D Adjustable (height, back and forth, left and right, and rotation
	Headrest	Adjustable
	Coat hanger	Fixed
	Lumbar support	Adjustable
	Caster	Hard ( polyamide ) for carpet; Soft ( urethane ) for floors
Adjustment	Up / Down 110mm(4 3/8")	Up / Down 60mm(2 3/8")
	Up to 50mm(2")	Back recline up to 23° Front
	Up / Down 100mm(4")	Tension control & Lock

Finora Chairs Sales Guide



#### Award



#### Reddot Winner 2020

Red Dot stands for belonging to the best in design and business. Our international design competition, the "Red Dot Design Award", is aimed at all those who would like to distinguish their business activities through design.



#### HiP Honoree 2020

Now in its 7th year, Interior Design's HiP Awards at NeoCon honors industry people and innovative products. This unique initiative honors commercial industry pioneers and achievement in product design.



#### iF Design Award 2020

Each year, iF International Forum Design GmbH organizes one of the world's most celebrated and valued design competitions: the iF DESIGN AWARD. Recognized as a symbol of design excellence around the world, the iF DESIGN AWARD welcomes over 6,000 submissions from 70 countries every year.



#### Interior Design Best of Year Honoree 2020

Now in its 7th year, Interior Design's HiP Awards at NeoCon honors industry people and innovative products. This unique initiative honors commercial industry pioneers and achievement in product design.



#### Indoor Advantage™ Gold

Certify your interior products for low VOC emissions with the most transparent indoor air quality (IAQ) standard for furniture and building materials. The Indoor Advantage and Indoor Advantage Gold standard aligns with both ANSI/BIFMA M7.1 and X7.1, and CA 01350. It is recognized by the EPA and GSA, and qualifies for many building rating systems, including LEED v4, BREEAM, WELL Building, and Living Building Challenge.



# **Design and Specifications**





# Elevate your work in the uncompromised beauty of lightness.

4 Key words

Personal- Wide variation

Precious-Close attention to detail in form, function and comfort

Pure- Beautiful form, without any excess

Powerful- Strength & high performance

Luxury meets engineering insight.

Elevate your work in the uncompromised beauty of lightness.

An uncompromising beauty of lightness.

Every component of Finora is designed to combine style and functionality in one sleek form. The backrest sweeps in a simple curve, gracefully integrating the armrests. Adjustment mechanism are tucked neatly under the seat.





Maximal impact with minimal materials.

Thin and light unite to make an understated impact. The streamlined design is confident in character and elegantly upscale.

Intelligent engineering.

Highly adjustable, to bring a new level of comfort. The flexible backrest and 4-D arms adjust to your body, creating a comfortable seating experience.





#### Stunning design. Attention to detail.

Inspired by classic automobile styling, commitment to design creates moments of delight throughout. The decorative panels are available in chrome, black, or white – all with a gloss finish to contrast with the matte mesh finish. Every detail of Finora has been considered to adapt to a multitude of office environments.

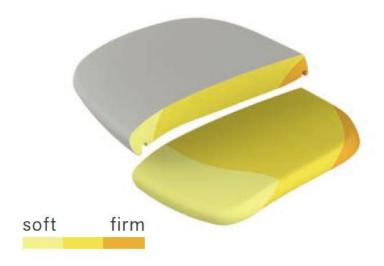
#### Make it yours.

Transform the exceptional in to the personal, with finishes that bring radiance and individuality to your Finora chair. Choose from mesh or standard seat fabric, available in fourteen beautiful colors. The seat can also be upholstered with an upgrade curated selection of fabrics for a sophisticated look.



#### **Multiple Density Cushion**

Our seat cushion is manufactured by casting urethane foam of three different degrees of firmness together, to create a single cushion. Providing softer support at the front and denser cushioning at the back.



### Front Support Cushion for Mesh

The mesh seat is fitted with soft urethane foam at the front of the seat, reducing pressure on the thighs for improved circulation.



#### Flexible Frame

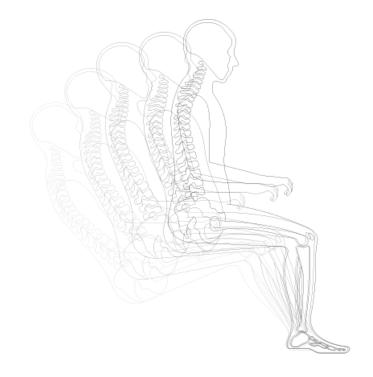
The streamlined backrest flexes with your body for incredible comfort.





### Ankle Tilt Reclining

Using the ankle as a pivot point, a tilt mechanism moves in sync with the seat for added support – stimulating healthy variation in posture and relaxation, with uninterrupted comfort.



### Seat Height Adjustment

Simply adjust seat height, in a range of 110mm (4 3/8"), with an under-seat finger-operated lever on the right.



### Seat Depth Adjustment

Also adjust the seat depth simply, in a range of 50mm (2"), with a light-touch lever under the seat on the left.



#### **Smart Adjustment**

Seat adjustment controls are consolidated into a simple cluster under the seat. Controls are easily operated from a natural seated position. Reclining tension is adjustable by sliding the lever under the seat on the right.





## Specifications (Types)

#### **Seat Types**





Upholstered

Mesh

Armrest Types



#### **Back Types**



Finora Chairs Sales Guide



## Specifications (Colors)

#### **Body Decoration Panel Colors**



#### **Base Colors**





## Specifications (Colors)



























## Specifications (Options)

#### Seat Types





## How to tell the Story



#### Key message

- Luxury meets engineering insight.
- An uncompromising beauty of lightness
- Maximal impact with minimal materials
- Intelligent engineering
- Stunning design. Attention to detail
- Make it yours
- Now you see it, now you don't





#### **HOW TO TELL THE STORY**

#### **Full Story**

Finora is Okamura's latest high-end task seating, imagined by ITALDESIGN and engineered by Okamura. Precision meets the soul in graceful symmetries and clean contours. This combination creates a chair that brings the beauty of lightness with full features for advanced workplaces. Every component of Finora is designed to combine style and functionality in one sleek form. The backrest sweeps into a simple curve with integrated armrests. Ergonomic adjustments provide full control to the chair, yet tucked neatly at the side of the seat. As a proper high-end task seating, Finora is equipped with various functions from seat depth adjustment, adjustable lumbar support, and 4D Armrests. Finora provides a wide range of options, is intuitive, and easy to use. Finora is offered in a black or white body, with or without polished details, and offered either upholstered or in a wide range of mesh colors (14). Headrest and Jacket Hanger, both adjustable to fit your needs, are available as options. Finora is your stylish, ergonomic, and comfortable solution.

### Streamlined Lightness, High Customization

Changes in the social environment and the advancement of technology have influenced how we work in the modern office. A typical office scene used to be full of assigned desks for work either at a computer or with pens and paper in hand. Nowadays, we are seeing more and more companies move away from this traditional style of work, adapting to a free-address offices where people are free to move around throughout the day- tablet, laptop or smartphone to hand. But changes haven't just been occurring in how we work, office interiors have also been changing in their design, look and feel, too. New materials and finishes have been introduced and diversified the aesthetics of the workplaces. Office spaces used to have the tendency to feel dull or sterile, but today, many offices are anything but boring. To keep in line with increasingly design-conscious office spaces, office chairs had to adapt as well.

#### **HOW TO TELL THE STORY**

#### **Short Story**

Finora is Okamura's latest high-end task seating, imagined by ITALDESIGN and engineered by Okamura. Precision meets the soul in graceful symmetries and clean contours. This combination creates a chair that brings the beauty of lightness with full features for advanced workplaces. Finora is your stylish, ergonomic, and comfortable solution.

#### One Phrase

Finora, a chair easily adaptable to a multitude of environments in the modern workplace. Born from a new collaboration between Okamura and ITALDESIGN, Finora has realized a futuristic and innovative design, whilst providing the functionality and quality expected of an Okamura chair.

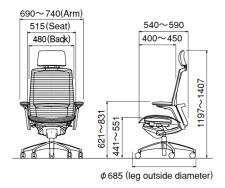


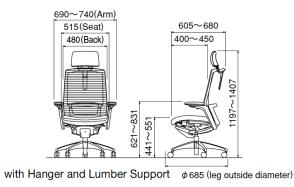
## Reference Information



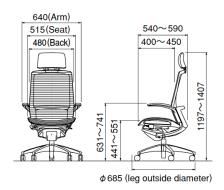


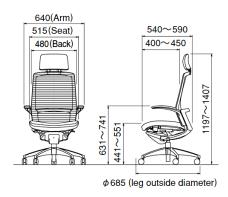
#### Dimensions (High Back with Headrest)





Adjustable Armrest

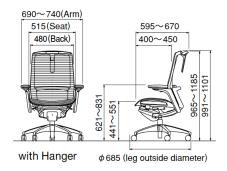


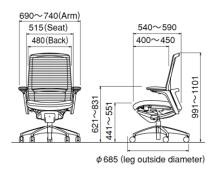


**Fixed Armrest** 

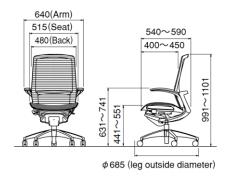


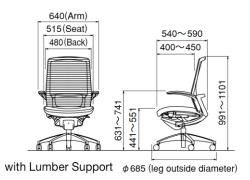
#### Dimensions (High Back)





Adjustable Armrest

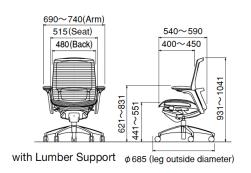


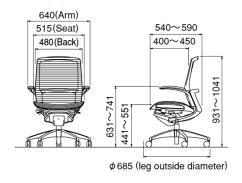


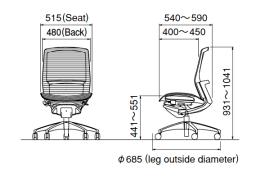
**Fixed Armrest** 

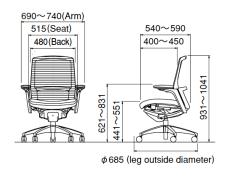


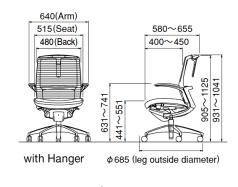
#### Dimensions (Middle Back)

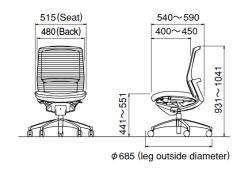












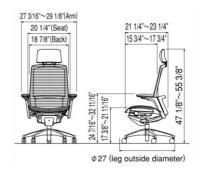
Adjustable Armrest

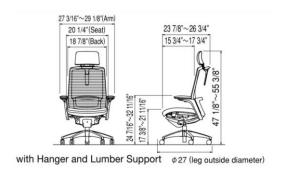
**Fixed Armrest** 

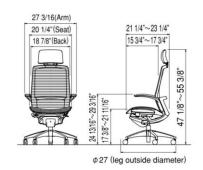
Without Armrest

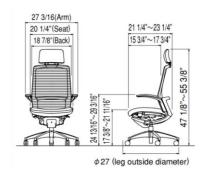


#### Dimensions (High Back with Headrest) (inch)





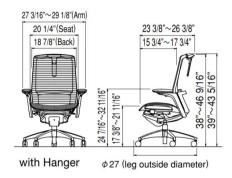


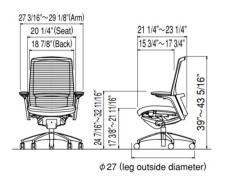


Adjustable Armrest Fixed Armrest

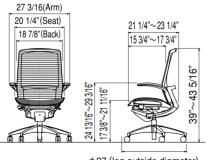


#### Dimensions (High Back) (inch)

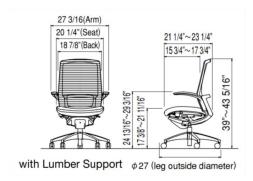




Adjustable Armrest



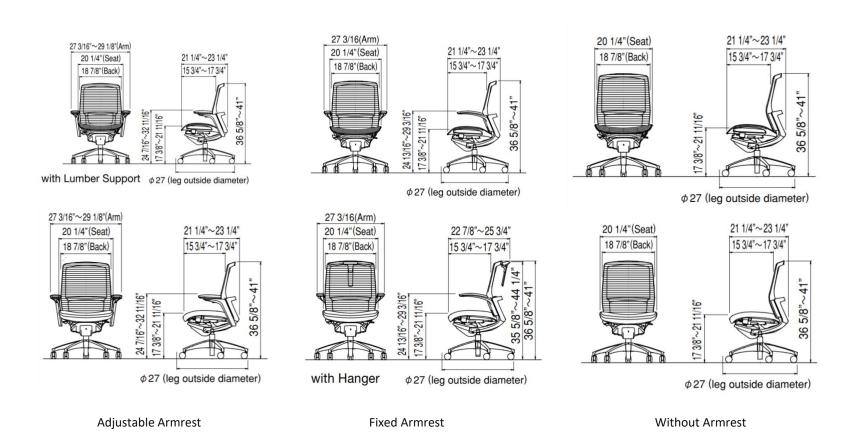
 $\phi$  27 (leg outside diameter)



**Fixed Armrest** 



#### Dimensions (Middle Back) (inch)





#### Materials

© Materials									
		Part		Materials	Surface finishing				
	Backrest	Frame		Die-cast aluminum >ADC<	Polyester coating				
		Backrestframe		Polyamide resin >PA<	_				
		Decoration panel		Polycarbonate resin >PC<	_				
	Seat	Mesh type	Mesh frame	Polyamide resin >PA<	_				
		Upholstered type	Inner shell	Polypropylene resin >PP<	_				
		Common to all models	Seat frame	Polyamide resin >PA<	_				
	Support base	Body		Metal (aluminum) >ADC<	Polyester coating				
		Cover		ABS resin	_				
			Armrest body	Polypropylene resin >PP<	_				
Structural parts	Arm	Adjustable arm	Mechanical section	Metal (steel)	_				
			Pad	Thermoplastic polyurethane resin >TPU<	_				
		Fixed arm	Body	Metal (aluminum) >ADC<	Polyester coating				
			Pad	Thermoplastic polyurethane resin >TPU<	_				
		Armless	Side cap	Polypropylene resin >PP<	_				
	Leg	5-leg type	Polished type	Metal (aluminum) >ADC<	Mirror finishing				
			Coated type	Metal (aluminum) >ADC<	Polyester coating				
		Hanger		Polyamide resin >PA<	_				
	Option	Lumbar support	Movable portion	Polyamide resin >PA<	_				
			Body	Olefin-based resin	_				
		Headrest	Body	Polypropylene resin >PP<	_				
			Attaching portion	Polyamide resin >PA<	_				
Covering material	Mesh			Polyester	_				
	Cloth			Polyester					
Cushion	Seat			Urethane foam	_				
material	Headrest			Urethane foam	_				

<sup>&</sup>gt;XX< indicates the materials of the parts. This information is useful for recycling.

Please understand that product specifications might change without prior notification due to improvements made to the product.

### **Packing Information**

N.AI - I	Weight	M3	Carton size			Oltra
Model			L(mm)	D(mm)	H(mm)	Q'ty
High back(w/o armrest)	23kg	0.37	700	700	760	1
Armrest	2.9kg	0.027	420	320	200	1
Headrest	1.8kg	0.019	400	270	180	1
Lumbar Support	0.11kg	0.026	440	300	200	5
Coat hanger	0.1kg	0.02	310	400	170	5

#### Lead Time

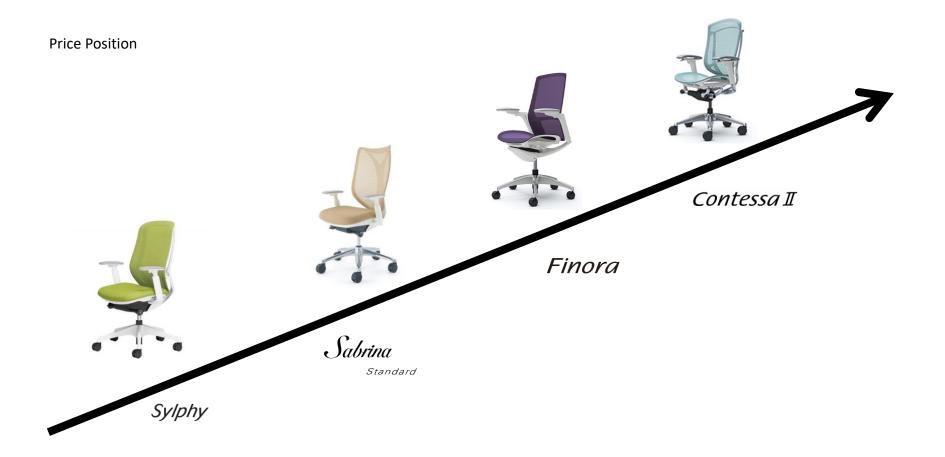
4-5 weeks for production

### Shipping

Shipped by 3-knock down packing 40ft / 153 sets + 153 sets of armrest 20ft / 72 sets + 72 sets of armrest

#### Assemble Manual

Accompany with product. In the carton box



### REFERENCE INFORMATION



#### Environment

Safe and environmentally friendly products

Okamura's environmental priorities in product design and assessment ensure the delivery of safe, eco-conscious products that give consumers peace of mind.

A harmony of design, ecology, and economy

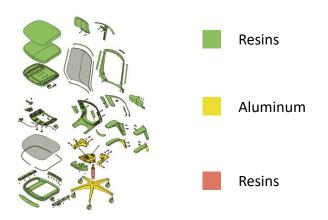
Okamura reduces raw material inputs during manufacture by analyzing finite elements with CAE and adopting other leading-edge methods. We harmonize design, ecology, and economy.

Keeping clean air

The furniture is a critical part of any office space. This is another factor that motivates Okamura to protect the air quality of offices by positively using raw materials and paints free of volatile organic compounds (VOCs).

Designs for easier reuse and recycling after use

Okamura designs products that can be easily broken down into homogeneous materials to facilitate the reuse of parts recovered from post-use products and material recycling. The materials used in major components are clearly identified.



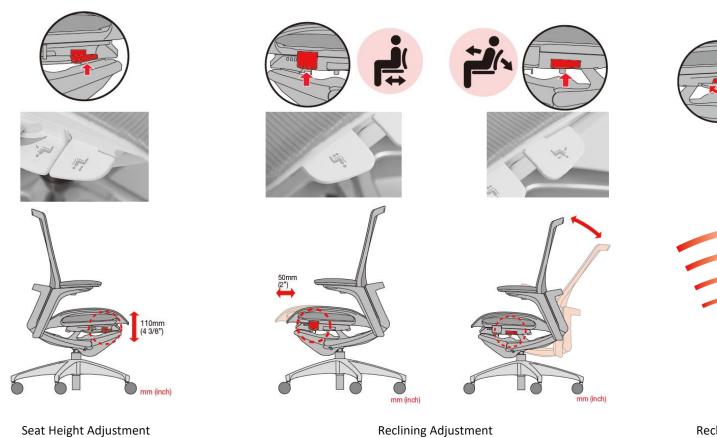
Total control of every material uesed

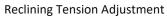
Okamura collects thorough information on the materials, surface finishing methods, and other aspects of the parts used in its products, from the main components of its office equipment to individual screws. Detailed data on materials are provided upon request.

cycled materials: 30.7%

Recyclability: 99.8%

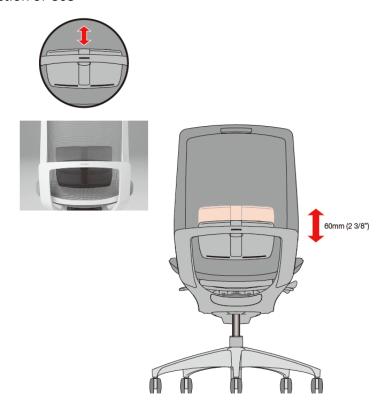
### Instruction of Use



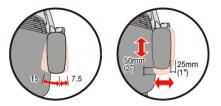




### Instruction of Use



Adjusting Lumbar Support

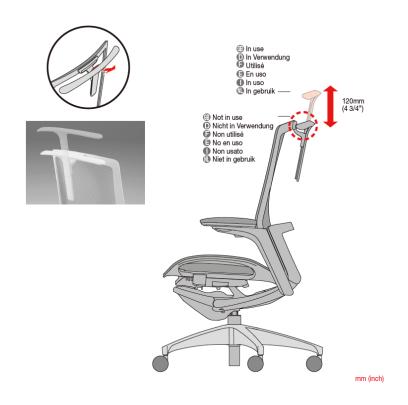




Adjustable arm height adjustment



#### Instruction of Use



mm (inch)

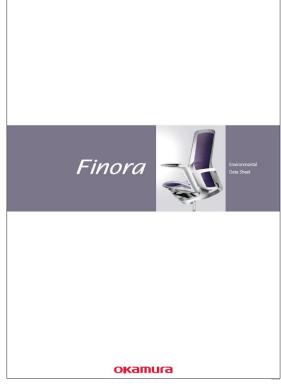
Hanger height adjustment

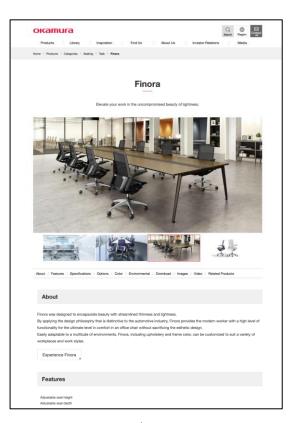
Headrest height adjustment



### **Marketing Materials**







Brochure Environmental Data Sheet Website

### REFERENCE INFORMATION



#### Durability

The spirit of Okamura lives in all products and are tested against the highest standards required in the industry.

Pursuit of Safety and Durability

We confirm the quality and safety of products by conducting repeated durability and performance tests under in-house standards higher than JIS or other industry standards. That way, customers can enjoy Okamura's products for a long time with peace of mind.

#### BIFMA X5.1

BIFMA sponsors the development and maintenance of furniture safety, performance, and sustainability standards that impact people's lives.

#### Warranty

Ten (10) years	Structural components, including frames, shells, bases, operating mechanisms
Five (5) years	Gas lift, casters
Two (2) years	Coating finish, mesh fabric & cloth, cushions and arm-pads

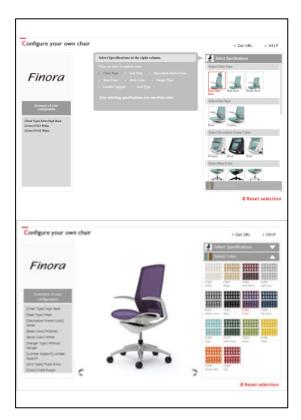
#### Finora Chairs Sales Guide



#### **Marketing Materials**





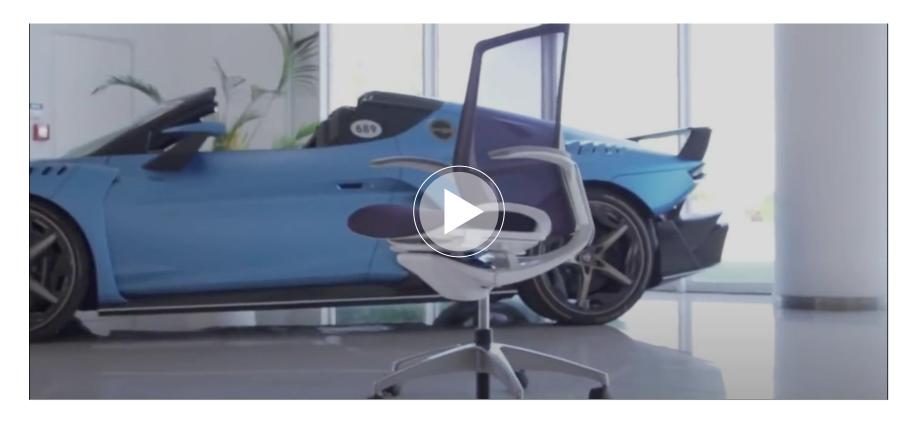


Spec Guide Instruction of Use Color Simulator



Movies

#### Finora collaboration



Finora Chairs Sales Guide



Movies

Image Movie



Finora Chairs Sales Guide

Movies

Instruction movie



Finora Chairs Sales Guide



Finora Chairs Sales Guide



Finora Chairs Sales Guide



Finora Chairs Sales Guide



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