

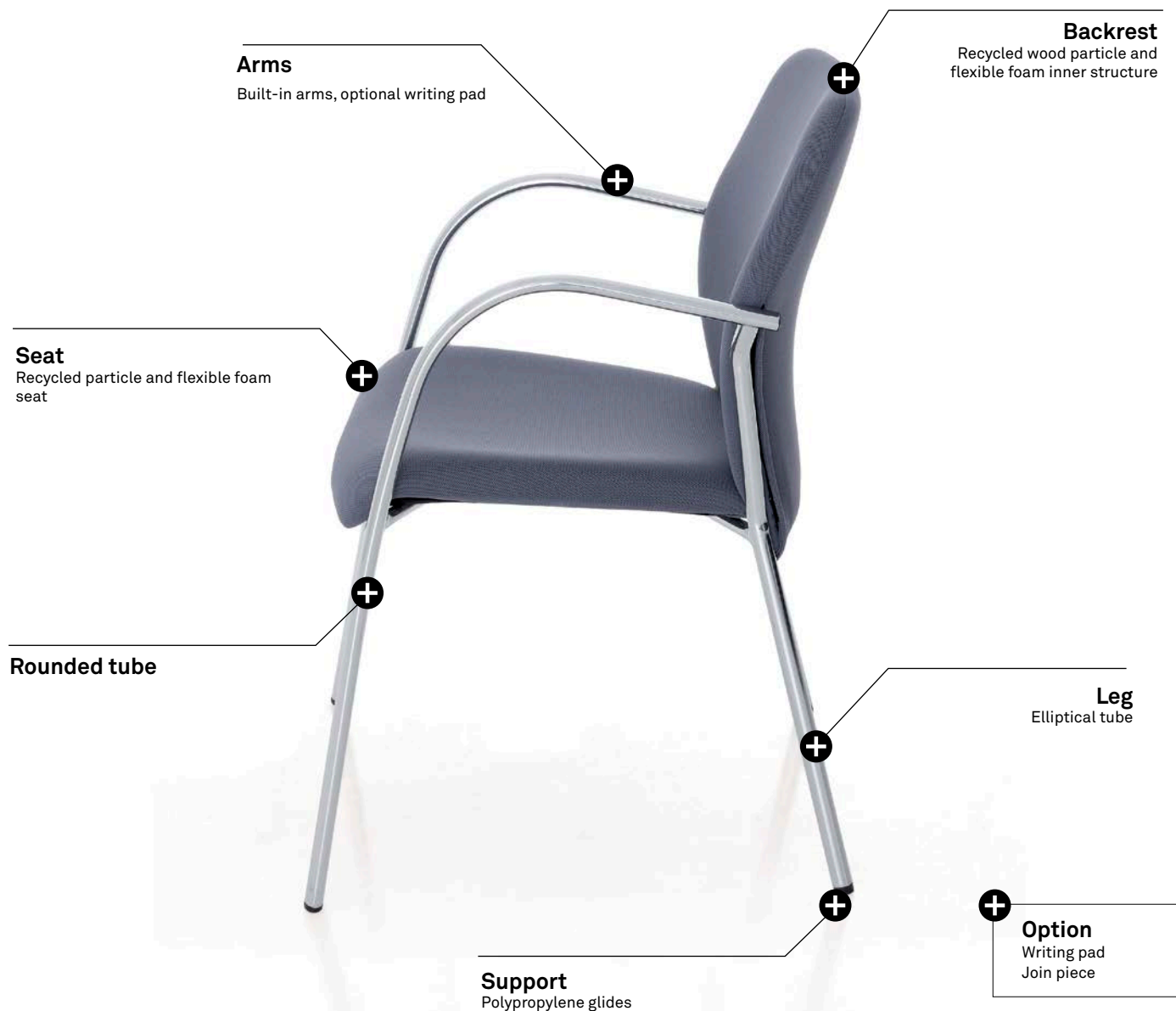
Forma 5

TECHNICAL FEATURES

**FLAVIA**

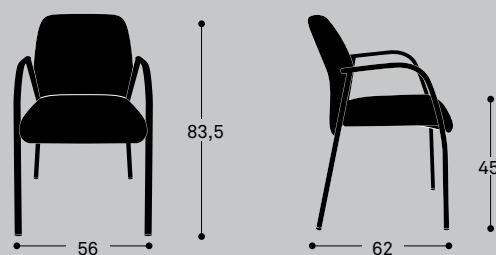


# VISITOR CHAIR | 4-LEGGED



## DIMENSIONS

Height	83,5 cm
Seat height	45 cm
Width	56 cm
Depth	62 cm
Weight (without pad / with pad)	8,5 /9,7 kg
Fabric meters	1,5 m
Stackable	3 alturas



Dimensions in centimeters

## ELEMENTS DESCRIPTION

### BACKREST

backrest inside formed by wooden recycled particles, injected in a metal mould and with both sides covered with upholstered flexible foam, 25 kg/m<sup>3</sup> density. The shape and design, according to ergonomic advices, assure a comfortable seating.



### SEAT

formed by wooden recycled particles, injected in a metal mould, covered with upholstered flexible foam, 40 kg/m<sup>3</sup> density. The seat is curved and has rounded edges for ergonomic comfort.

### ARM

Arched built-in metal arms. Foldable writing pad optionally.



### STRUCTURE

Formed by two 30 x 20 x 2 mm elliptical tube arms, which are the front support points, and a rear 22 x 1,5 mm rounded tube arch, which always acts as backrest support. The two tube types, curved and welded together, provide a solid but light structure. Finishes available: black epoxy paint, silver grey or chromed (100 microns). Polypropylene tube ends to facilitate the sliding of the chair.

### WRITING PAD

13 mm thick kompress top writing pad with a 220 x 335 mm writing surface. The aluminium anti-panic mechanism allows placing the writing surface horizontally and vertically and its adjustment is placed on the side of the user. Left and right rotation. It is also possible to adjust the distance from the user to the top. The writing pad allows stackability of the chair. Grey board. Black edge. Junction of the mechanism in silver grey double-layer.



### JOIN PIECE

Black polypropylene chair link. It joins the chairs by the front legs.

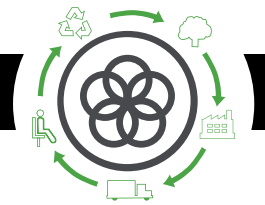


### UPHOLSTERY

Backrest and seat available for all the fabrics range of Forma 5, including a wide range of fabrics (yarn, fireproof fabrics) and leathers Consult fabrics brochure and Forma 5 Pricelist. The Group 1, 2, 3, 4 and 5 fabrics of Forma 5 are supplied by the manufacturer company Camira. Although our fabrics brochure includes a selection of the Camira fabrics, if the customer requires another specific, Forma 5 will upholster any of its fabrics in any fabric from Camira catalog.

### PACKING

The chair goes assembled and covered with some plastic. Optional cardboard box. Consult us.



Life Cycle Analysis  
**Flavia programme**



RAW MATERIALS		
Raw Material	Kg	%
Steel	3,80 Kg	42%
Plastic	0,20 Kg	2%
Wood	3,819 Kg	42%
Uphols./Fulling	1,247 Kg	14%

% Recycled materials= 61%  
 % Recyclable materials= 92%

## Ecodesign

Results reached during the life cycle stages



### MATERIALS

**Steel**

15%-99% recycled material.

**Plastic**

30%-40% recycled material.

**Paintings**

Podwer painting without COV emissions

**Staff material**

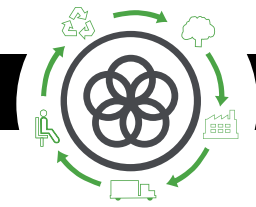
Without HCFC and certified by Okotext.

**Upholsteries**

Without COV emissions and certified by Okotext.

**Packings**

100% recyclable with inks with no solvents.



## PRODUCTION

### Raw materials use optimization

Board, upholstery and steel tubes cut.

### Renewable energies use

reducing the CO2 emissions. (Photovoltaic pannels)

### Energy saving measures

in all production process

### COV global emission reduction

of the production processes by 70%.

### Podwer painting

ecovery of 93% of the non deposited painting

### Glue removal from the upholstery

The facilities have an internal sewage for liquid waste.

### Green points

at the factory

### 100% waste recycling

at production process ans dangerous waste special treatment.



## TRANSPORT

### Cardboard use opmitization

of the packings

### Cardboard and packing materials use reduction

Flat packings and small bulks to optimize the space.

### Solid waste compacter

which reduces transport and emissions.

### Light volumes and weights

### Transport fleet renewal

reducing by 28% the fuel consumption.

### Suppliers area reduction

Local market power and less pollution at transport.



## USE

### Easy maintenance and cleaning

without solvents.

### Forma 5 guarantee

### The highest quality

for materials to provide a 10 year average life of the product.

### Useful life optimization

of the product due to a standarized and modular design.

### The boards

with no E1 particle emission.



## END LIFE

### Easy unpacking

for the recyclability or compound reuse.

### Piece standarization

for the use.

### Recycled materials used for products (% recyclability):

Wood is 100% recyclable.

Steel is 100% recyclable.

Plastics are from 70 to 100% recyclable.

### With no air or water pollution

while removing waste.

### Returnable, recyclable and reusable packing

### Product recyclability 86%

# CHAIR MAINTENANCE AND CLEANING GUIDE

LINES FOR A CORRECT CHAIR CLEANING AND MAINTENANCE, CONSIDERING THE DIFFERENT MATERIALS:

## FABRICS

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- 1 Vacuum often.
- 2 Rub any stains with a wet cloth with PH neutral soap.  
Test first on a hidden spot.
- 3 Alternatively dry foam carpet cleaner can be used.

## PLASTIC PIECES

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Rub any dirty areas with a wet cloth with PH neutral soap.

Never use abrasive products.

## METAL PIECES

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- 1 Rub any dirty areas with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their lustre enhanced by rubbing with a dry cloth.

## LEGAL TERMS

### CERTIFICATES

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Forma 5 certifies that the Flavia program has passed all tests provided by our intern Quality Department, as well as the Technological Research Center (TECNALIA) with "satisfactory" results:

UNE-EN 16139:2013 : "Office furniture. Contract furniture"  
UNE-EN 15373:2007 : "Furniture. Resistance, durability and safety"

Developped by R&D FORMA 5