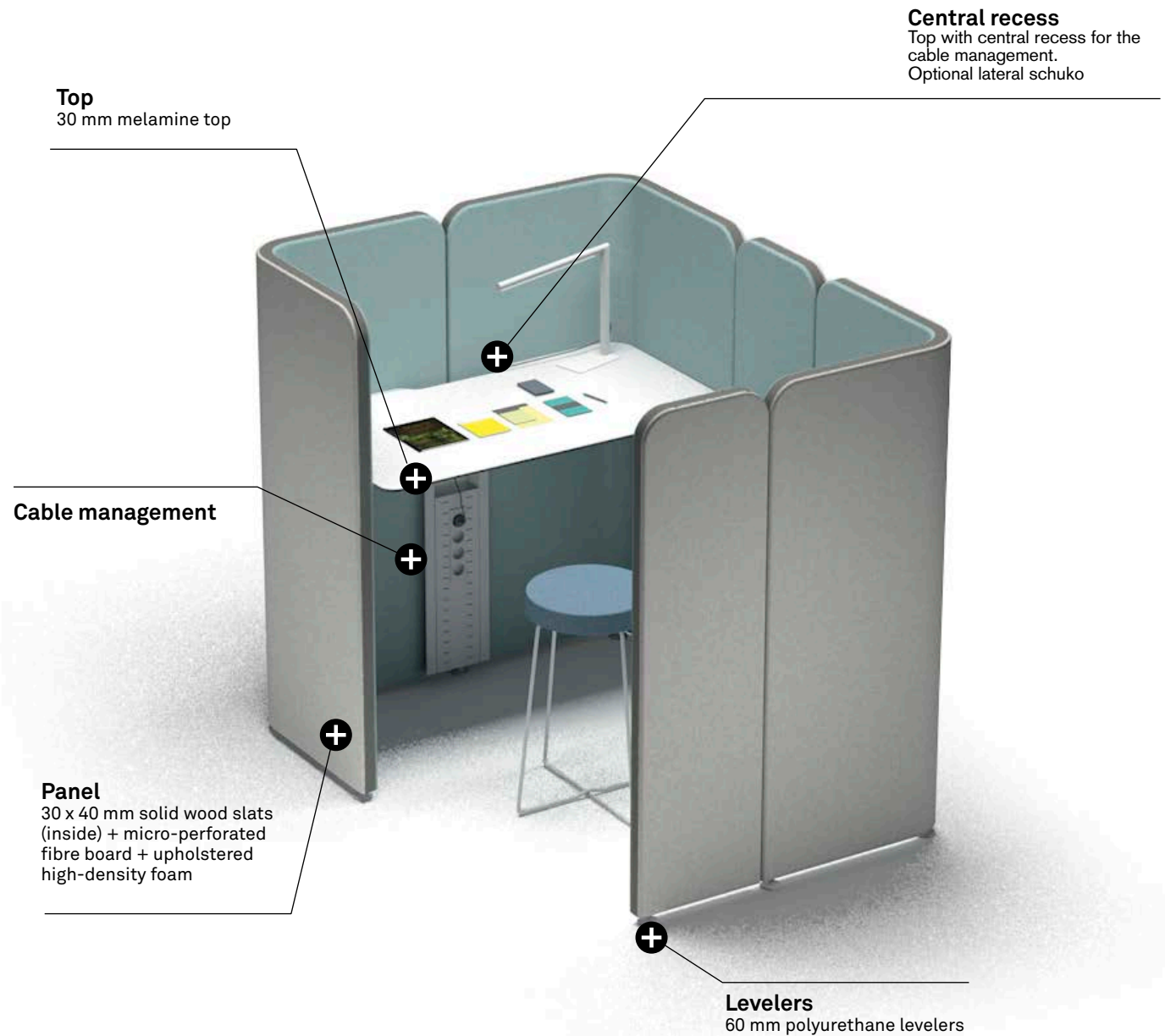


Forma 5

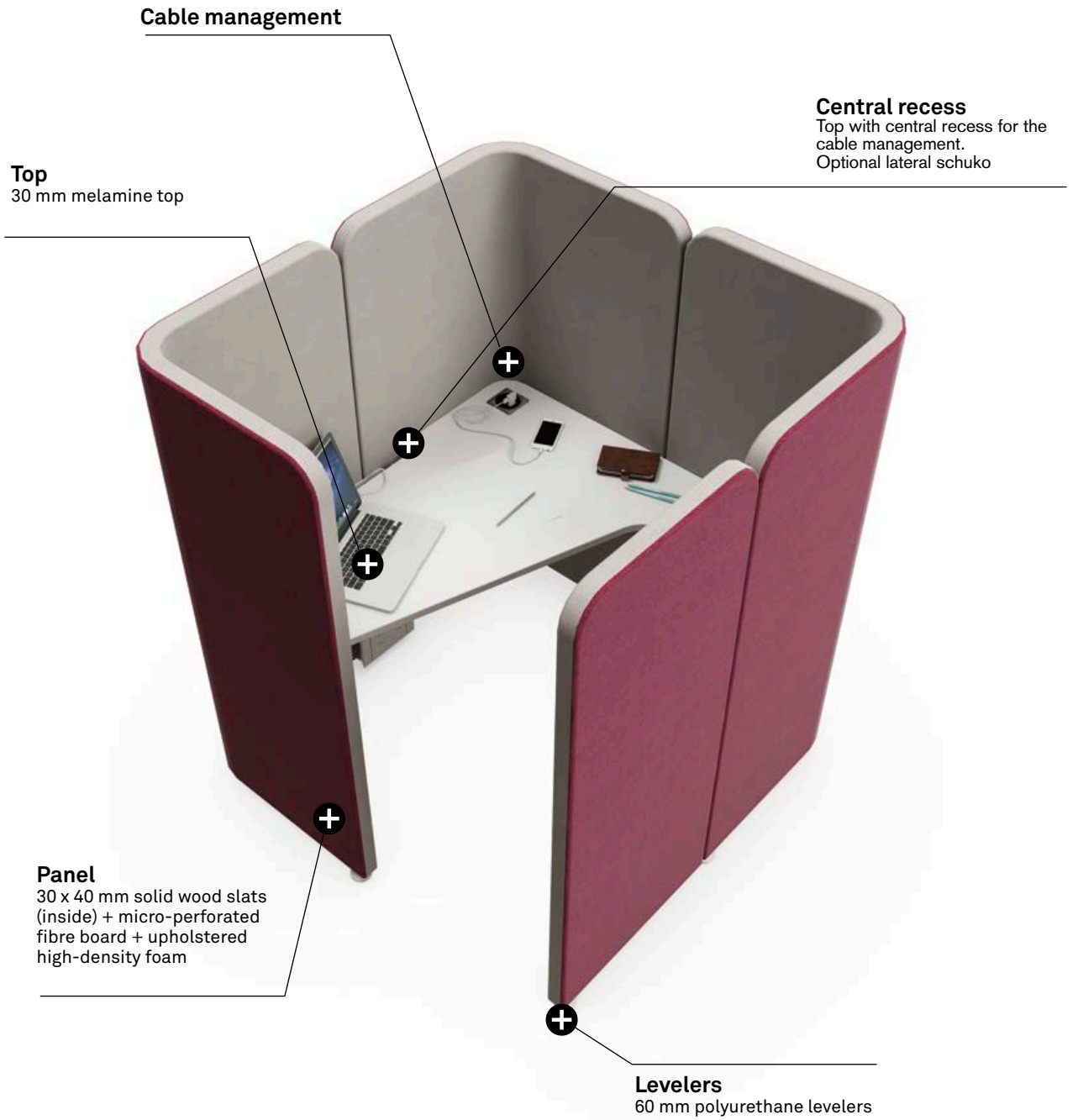
TECHNICAL FEATURES  
**LET'S THINK**



# CONCENTRATION CUBICLE



# CONCENTRATION CUBICLE - SINGLE LET'S THINK



# CONCENTRATION CUBICLE - RELAX LET'S THINK

**Top**  
30 mm melamine top

**Central recess**  
Top with central recess for the  
cable management.  
Optional lateral schuko

**Panel**  
30 x 40 mm solid wood slats  
(inside) + micro-perforated  
fibre board + upholstered  
high-density foam

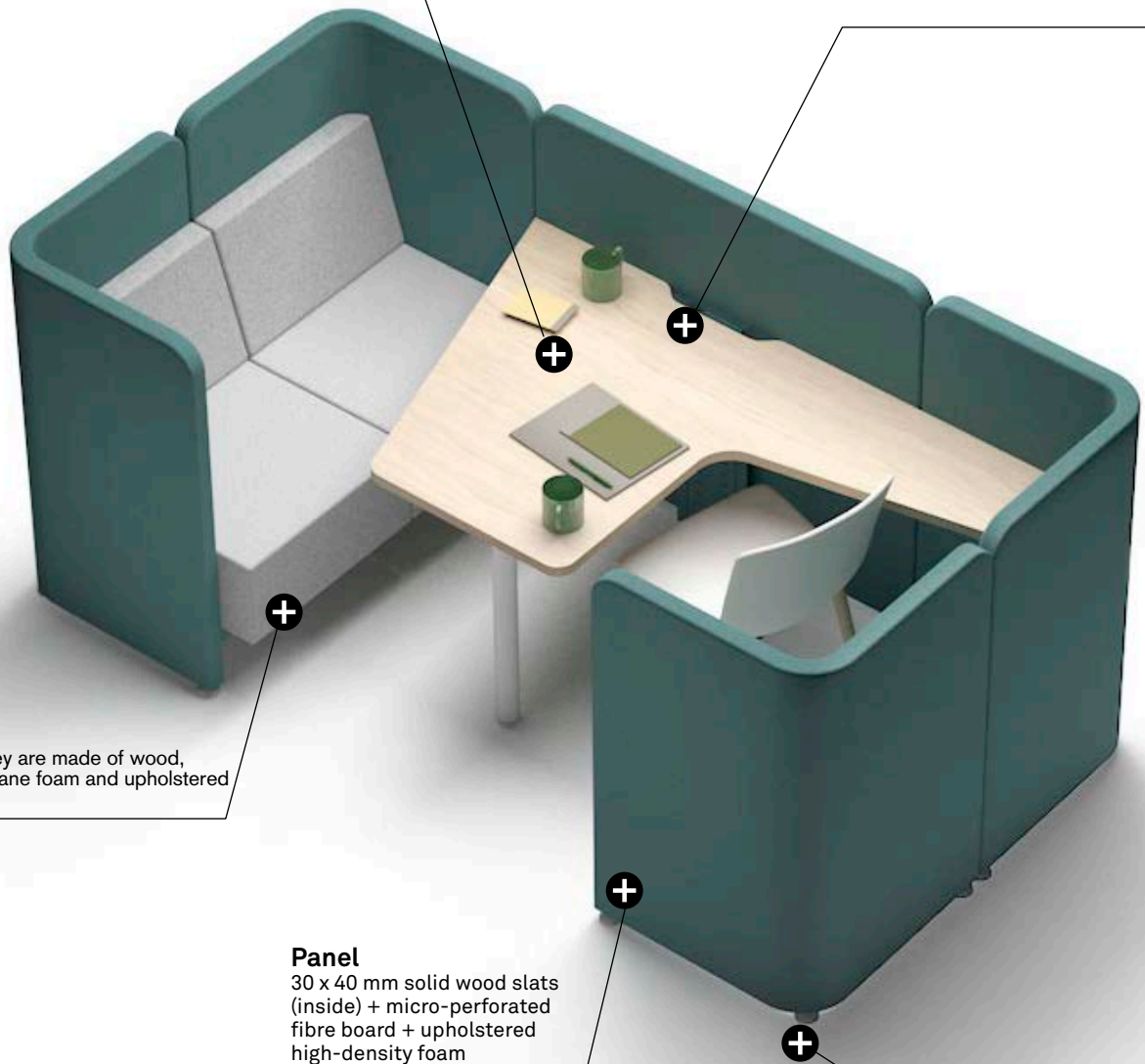
Inside they are made of wood,  
polyurethane foam and upholstered

**Levelers**  
60 mm polyurethane levelers

# CONCENTRATION CUBICLE - VISITOR LET'S THINK

**Top**  
30 mm melamine top

**Central recess**  
Top with central recess for the  
cable management.  
Optional lateral schuko



Inside they are made of wood,  
polyurethane foam and upholstered

**Panel**  
30 x 40 mm solid wood slats  
(inside) + micro-perforated  
fibre board + upholstered  
high-density foam

**Levelers**  
60 mm polyurethane levelers

## SINGLE SOFA - OVAL LET'S THINK

### Writing pad

Kompress writing pad and polar white surface. Bare edge and black finish.



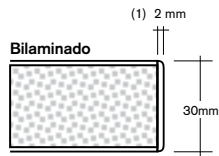
### Panel

30 x 40 mm solid wood slats (inside) + micro-perforated fibre board + upholstered high-density foam

### Levelers

60 mm polyurethane levelers

## BOARD



<b>EDGE WIDTH</b>	<b>30 mm BOARD</b>
2 mm <sup>(1)</sup>	Desk with panels

## TOPS

**MELAMINE:** 30 mm thick melamine particle board. 2 mm thick thermofused edges.

Mechanized in the low part for its correct assembly. The quality requirements for the board are made according to the UNE-EN312 legal terms, corresponding to P2 board. The average density for 30 mm thick boards is 610 kg/m<sup>3</sup>. The structural design can generate 2 mm/ml of maximum clearance for desk tops, without affecting this aspect to the functionality.



## THE FIXING OF THE TABLE TO THE PANEL

Let's booths can have a specific meeting table within them. These are quickly attached in just one click; no effort at all.



## PANELS

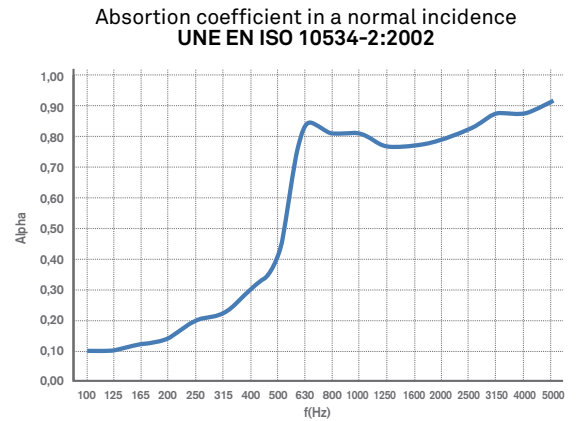
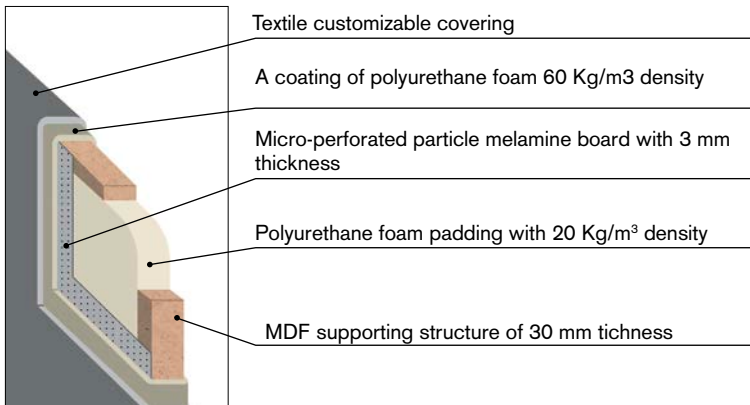
Its reticular structure composed by a combination of fiberboard strips, 30 x 40 mm solid wood both, in option. Two microperforated fiberboard cover the structure increasing the resistance and the acoustic absorption. This structural block is covered with 60kg/m<sup>3</sup> high density foam, and it could be upholstered later with our range of finished.

They are supported by polypropylene levelers with 60 mm diameter. The panels join among by tongued and grooved fixation system without tools, made of polyamide with fibreglass.

The set composed by straight and curved panels create a reconfigurable and versatile system that allows to offer a wide range of configurations and high flexibility for redirect work spaces.



TECHNICAL ACOUSTIC SPECIFICATION OF THE PANELS LETS



CABLE MANAGEMENT

Lets offers two solutions of vertical conduction thanks to the panel systems. Both are made of steel sheets with 1,5 mm thickness and they are covered by lids with 1,2 mm thickness that are submitted to a lacquering process later with epoxy paint of 100 microns thickness. The basic option offers us the possibility of leading the cabling systems up to meeting desk or work desk, staying always below the level of these surfaces. The widespread version, it rises on the work level and has a VESA 25/200 screen support. The lids are easily detachable and allow the quick reconfiguration of the installations.

All the desk tops allow a reduction in the central zone, the nearest to the panel, for the conduction cable towards the low part of the set.



SHELVES

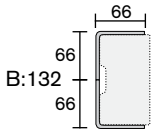
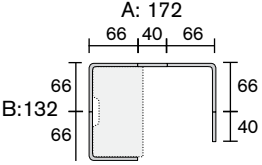
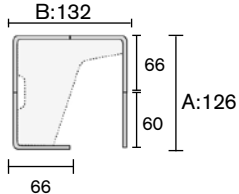
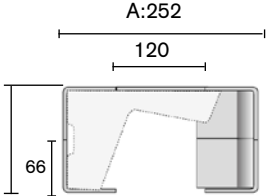
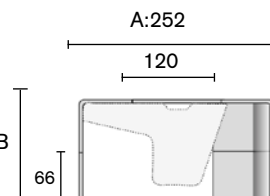
This serie has, as a complement, with a shelf program, supported by these panels without the use of tools. They are made of calibrated rods of 11mm diameter and covered with epoxy paint and kompress board shelves with 13 mm thickness.





# CONFIGURATIONS AND DIMENSIONS

## SIMPLE CONCENTRATION CUBICLE

 <p>B:132</p>	<p>CONCENTRATION CUBICLE WITH HIGH h:100 OR LOW TOP h:74,5</p>	<p>A x B</p>	<p>73 x 132</p>
 <p>A: 172</p> <p>B:132</p>	<p>CONCENTRATION CUBICLE WITH HIGH h:100 OR LOW TOP h:74,5</p>	<p>A x B</p>	<p>172 x 132</p>
 <p>B:132</p> <p>A:126</p>	<p>CONCENTRATION CUBICLE SINGLE LET'S THINK</p>	<p>A x B</p>	<p>126 x 132</p>
 <p>A:252</p> <p>120</p> <p>B</p> <p>66</p> <p>backrest h: 81 cm seat h: 45 cm</p>	<p>CONCENTRATION CUBICLE RELAX LET'S THINK</p>	<p>A x B</p>	<p>252 x 132</p>
 <p>A:252</p> <p>120</p> <p>B</p> <p>66</p> <p>backrest h: 81 cm seat h: 45 cm</p>	<p>CONCENTRATION CUBICLE VISITOR LET'S THINK</p>	<p>A x B</p>	<p>252 x 132</p>

PANEL h:110/150

## OVAL CONCENTRATION CUBICLE

 <p>A</p> <p>B</p>	<p>SINGLE SOFA WITH PANEL OVAL LET'S THINK</p>	<p>A x B</p>	<p>91,2 x 67,5</p>
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h panel: 131 cm  
h backrest: 76 cm  
h seat: 46 cm  
h writing pad: 70,8

# CONFIGURATIONS AND DIMENSIONS

## DOUBLE CONCENTRATION CUBICLE

	<p>CONCENTRATION CUBICLE WITH HIGH h:100 OR LOW TOP h:74,5</p>	<p>A x B</p>	<p>172 x 132</p>
	<p>CONCENTRATION CUBICLE WITH HIGH h:100 OR LOW TOP h:74,5</p>	<p>A x B</p>	<p>132 x 73</p>
	<p>CONCENTRATION CUBICLE WITH HIGH h:100 OR LOW TOP h:74,5</p>	<p>A x B</p>	<p>132 x 106</p>

PANEL h:110/150

## TOP FOR SINGLE OR DOUBLE CONCENTRATION CUBICLE

	<p>TOP FOR CUBICLE</p>	<p>A x B</p>	<p>67 X 120</p>
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MELAMINE TOP h:74,5 / 100  
KOMPRESS TOP h: 72,8 / 98,3

## TOP FOR CONCENTRATION CUBICLE: SINGLE - RELAX - VISITOR LET'S THINK

	<p>TOP FOR CONCENTRATION CUBICLE SINGLE LET'S THINK</p>	<p>A x B</p>	<p>120 x 120</p>
	<p>TOP FOR CONCENTRATION CUBICLE RELAX LET'S THINK</p>	<p>A x B</p>	<p>195 x 120</p>
	<p>TOP FOR CONCENTRATION CUBICLE VISITOR LET'S THINK</p>	<p>A x B</p>	<p>180 x 120</p>

MELAMINE TOP h:74,5

# CONFIGURATIONS AND DIMENSIONS

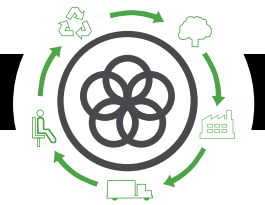
## SHELVES

	SHELF WITH 4 SHELVES	A x B x h	100 x 29,15 x 143'65
	SHELF WITH 2 SHELVES	A x B x h	100 x 29,15 x 73,7
	CORNER SHELF	A x B x h	46,37 x 46,37 x 53,7

13 mm BOARD

## ELECTRIFICATION COLUMN

	ELECTRIFICATION COLUMN WITH DESK HEIGHT	A x B x h	22,2 x 4,2 x 68
	ELECTRIFICATION COLUMN AND TV SUPPORT	A x B x h	22,2 x 4,2 x 140



Life Cycle Analysis  
**LET'S THINK Program**



MATERIAS PRIMAS		
Materia Prima	Kg	%
Wood	24,3Kg	85,2%
Plastic	0,16 Kg	0,6%
Upholstered/ Filling material	3,97 Kg	14,1%

% Recycled material= 73%  
% Recyclable materials= 85,8%

## Ecodesign

Results reached during the life cycle stages



### MATERIALS

**Wood**

70% of the wood material is recycled, has PEFC/FSC and complies within the E1 standard.

**Steel**

15%-99% recycled material.

**Upholstered / Filling material**

Filling without HCFC and upholsteries without COVs emissions. Accredited by Okotext.

**Plastic**

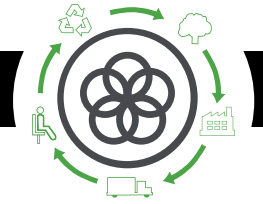
30%-40% recycled material.

**Paintings**

Podwer painting without COV emissions

**Packings**

100% recyclable with inks with no solvents.



## PRODUCTION

### Raw materials use optimization

Board, upholstery and steel tubes cut.

### Renewable energies use

reducing the CO2 emissions. (Photovoltaic pannels)

### Energy saving measures

in all production process

### COV global emission reduction

of the production processes by 70%.

### Podwer painting

ecovery of 93% of the non deposited painting

### Glue removal from the upholstery

### The facilities

have an internal sewage for liquid waste.

### Green points

at the factory

### 100% waste recycling

at production process ans dangerous waste special treatment.



## TRANSPORT

### Cardboard use opmitization

of the packings

### Cardboard and packing materials use reduction

### Flat packings and small bulks

to optimize the space.

### Solid waste compacter

which reduces transport and emissions.

### Light volumes and weights

### Transport fleet renewal

reducing by 28% the fuel consumption.

### Suppliers area reduction

Local market power and less pollution at transport.



## USE

### Easy maintenance and cleaning

without solvents.

### Forma 5 guarantee

### The highest quality

for materials to provide a 10 year average life of the product.

### Useful life optimization

of the product due to a standarized and modular design.

### The boards

with no E1 particle emission.



## END LIFE

### Easy unpacking

for the recyclability or compound reuse.

### Piece standarization

for the use.

### Recycled materials used for products (% recyclability):

Wood is 100% recyclable.

Steel is 100% recyclable.

Aluminium is 100% recycable.

Plastics are from 70 to 100% recyclable.

### With no air or water pollution

while removing waste.

### Returnable, recyclable and reusable packing

### Product recyclability 85,8%

# MAINTENANCE AND CLEANING GUIDE

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## MELAMINE PIECES

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Rub the dirty spots with a wet cloth with PH neutral soap.

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## PLASTIC PIECES

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Rub the dirty spots with a wet cloth with PH neutral soap.

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## METAL PIECES

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- 1 Rub the dirty spots with a wet cloth with PH neutral soap.
- 2 Polished aluminium pieces can have their polish bak by covering and rubbing them with a dry cottom cloth.

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## GLASS PIECES

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Rub the dirty spots with a wet cloth with PH neutral soap.

Do not use abrasive products in any case.

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# LEGAL TERMS

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## CERTIFICATES

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Forma 5 certifies that Let's program has passed all tests provided by AENOR INTERNATIONAL:

UNE-EN-ISO 14006:2011 : management system certificate of Ecodesign

Developed by GABRIEL TEIXIDÓ